

06/19/00  
JC498 U.S. PTO

06-20-00

JC498 U.S. PTO  
06/19/00

# LERNER AND GREENBERG, P.A.

PATENT ATTORNEYS AND ATTORNEYS AT LAW

2200 Hollywood Boulevard  
Hollywood, Florida 33020  
Tel: (954) 925-1100  
Fax: (954) 925-1101

Herbert L. Lerner (NY Bar)  
Laurence A. Greenberg (FL Bar)

Werner H. Stemmer (FL Bar), Senior Attorney

www.patentusa.com  
patents@patentusa.com

New York Office  
153 E 57th Street  
Suite 15G  
New York, NY 10022

Ralph E. Locher (FL, IL, MO Bars)  
Manfred Beck (US & German Pat. Agent)  
Mark P. Weichselbaum (TN Bar)  
Gregory L. Mayback (FL Bar)  
Markus Nolff (FL Bar)  
Otto S. Kauder (Reg. Pat. Agent)  
Loren Donald Pearson (FL Bar)

Mailing Address:  
Post Office Box 2480  
Hollywood, FL 33022-2480

"Express Mail" mailing label number EL608559525US  
Date of Deposit June 19, 2000

I hereby certify that this paper or fee is being deposited with the United States Postal Service "Express Mail Post Office to Addressee" service under 37 CFR 1.10 on the date indicated above and is addressed to the Assistant Commissioner for Patents, Washington, D.C. 20231.

Docket No.: 2598/207-150

  
MICHAEL BURNS

Date: June 19, 2000

Hon. Commissioner of Patents and Trademarks  
Washington, D.C. 20231

Sir:

Enclosed herewith are the necessary papers for filing the following application for Letters Patent:

Applicant : UWE BÜNTE

Title : CONFIGURATION FOR SEPARATING CAVITIES

4 sheets of formal drawings in triplicate.

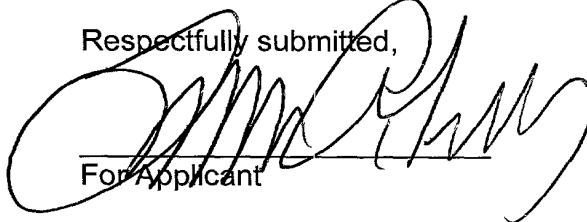
A check in the amount of \$690.00 covering the filing fee.

PCT Publication (cover sheet only).

This application is being filed without a signed oath or declaration under the provisions of 37 CFR 1.53(d). Applicants await notification of the date by which the oath or declaration and the surcharge are due, pursuant to this rule.

The Patent and Trademark Office is hereby given authority to charge Deposit Account No. 12-1099 of Lerner and Greenberg, P.A. for any fees due or deficiencies of payments made for any purpose during the pendency of the above-identified application.

Respectfully submitted,

  
For Applicant

LAURENCE A. GREENBERG  
REG. NO. 29,308

LAG:tg

CONFIGURATION FOR SEPARATING CAVITIES

5 Cross-Reference to Related Application:

This application is a continuation of copending International Application No. PCT/DE98/03680, filed December 15, 1998, which designated the United States.

10 Background of the Invention:

Field of the Invention:

The invention relates to a configuration for separating cavities, in particular in a chassis or a body of a motor vehicle for sealing or sounding, including a retaining device positioned in a relevant cross-sectional region of a cavity for a shaped element made of expandible material.

In a known configuration for moisture sealing and sound insulation in cavities, a single-piece retaining device which  
20 is positioned in a relevant cross-sectional region is made of plastic and includes two lateral boundary walls that are connected to one another by inner connecting webs or ribs and have a peripheral contour corresponding approximately to that of the cavity cross section which is to be sealed. A correspondingly shaped element made of expandible material and  
25 having the size of the interspace remaining between the two

boundary walls of the single-piece retaining device, is introduced into that retaining device. With the supply of heat, e.g. during coating of the body of motor vehicles, the expandible shaped element expands, with the result that the  
5 material emerges from the remaining opening between the two boundary walls of the retaining device and thus undergoes fixed connection to an adjacent inner wall of the cavity. That achieves a watertight or sound-insulating separation of the relevant cavity.

10 However, that process is disadvantageous insofar as the production of the single-piece retaining devices is very costly, due to high mold costs. Furthermore, the introduction of the shaped elements made of expandible material into the retaining device requires a high outlay in terms of installation and time. Although it is only necessary to seal a border region between the inner wall of the cavity and the retaining device, use is made essentially of a full-surface-area expandible shaped element, that is to say one which  
20 corresponds approximately to the entire cross section of the cavity. However, that shaped element can only expand in the direction of the cavity at the border and can only expand in the direction of the boundary walls in the central region, if at all. That renders the consumption of expandible material  
25 high.

Summary of the Invention:

It is accordingly an object of the invention to provide a configuration for separating cavities, which overcomes the hereinafore-mentioned disadvantages of the heretofore-known devices of this general type, which is intended for separating off cavities in a sealing and sound-insulating manner and which can be produced cost-effectively with low production and material outlay.

With the foregoing and other objects in view there is provided, in accordance with the invention, a configuration for separating cavities for sealing or sound-proofing, in particular in the chassis or the body of motor vehicles, comprising an expansible shaped element constructed as a contoured ring-like plate; and a retaining device to be positioned in a cross-sectional region of a cavity for receiving the shaped element, the retaining device having two separately produced half-shells to be latched to one another at a distance from one another; one of the half-shells having an inner contour; the half-shells forming an outer peripheral border region therebetween in a latched state; and the half-shells defining a free gap therebetween being open toward the border region, bounded inwardly by the inner contour and by the expansible shaped element and having a shape corresponding substantially to the shaped element.

First of all, such a securing device can be produced easily and cost-effectively using uncomplicated injection molds. In addition, the straightforward mold structure allows changes in contour to be carried out quickly and easily. A further 5 advantage is in the straightforward installation of the shaped elements made of expandible material in the retaining device, wherein it is possible for the installation operation to be automated. Finally, using the invention achieves a reduction in the amount of expandible material being used, in which it  
40 is possible for this reduction to be more than 50%. The reduction in the amount of material being used is achieved according to the invention in that the expandible material, which is constructed as a ring-like plate with an outer contour corresponding to the cross section of the cavity that is to be sealed, is only provided wherever it is actually required for sealing purposes and, with a predetermined flow direction, can also expand without obstruction in the direction of the hollow-body wall which is to be sealed, while the material flow to the center of the half-shell is bounded  
15 by the inner contour provided on one half-shell.  
20

In accordance with another feature of the invention, the half-shells have inner surfaces, and latching devices are disposed on the inner surfaces for connecting the half-shells.

In accordance with a further feature of the invention, one of the latching devices is a mushroom-shaped latching element to be arrested in an opening formed in an inner wall of a cavity to be sealed.

5

In accordance with an added feature of the invention, the shaped element has material-free spaces in the vicinity of the latching devices.

Q0  
15  
10  
5  
15  
20  
25

In accordance with an additional feature of the invention, the two half-shells are first and second half-shells, the first half-shell has the inner contour, the second half-shell has a region corresponding to the inner contour, and the latching devices are disposed in the vicinity of the inner contour and the region of the second half-shell.

In accordance with yet another feature of the invention, the two half-shells are first and second half-shells, one of the latching devices is a latching cylinder disposed on the first half-shell and another of the latching devices is a mushroom-shaped latching element integrally formed on the second half-shell and on which the latching cylinder is to be latched.

In accordance with yet a further feature of the invention, the latching devices are integrally formed on an outer surface or

on an outer border of one of the half-shells for connection to  
an inner wall of a cavity to be separated off.

In accordance with yet an added feature of the invention, the  
5 half-shells are formed of injection molded plastic.

In accordance with a concomitant feature of the invention, the  
expansible shaped element is formed of a material expanding  
under the influence of heat toward an open side of the  
10 peripheral gap formed between the half-shells.

Other features which are considered as characteristic for the  
invention are set forth in the appended claims.

Although the invention is illustrated and described herein as  
embodied in a configuration for separating cavities, it is  
nevertheless not intended to be limited to the details shown,  
since various modifications and structural changes may be made  
therein without departing from the spirit of the invention and  
20 within the scope and range of equivalents of the claims.

The construction and method of operation of the invention,  
however, together with additional objects and advantages  
thereof will be best understood from the following description  
25 of specific embodiments when read in connection with the  
accompanying drawings.

Brief Description of the Drawings:

Fig. 1 is a diagrammatic, plan view of an inner surface of a first half-shell;

5

Fig. 2 is a plan view of an expandible shaped element;

Fig. 3 is a plan view of an outer surface of a second half-shell; and

10 Fig. 4 is a fragmentary, sectional view of a retaining device made up of two half-shells, with a shaped element being introduced, in a region of a latching element of the half-shells, for the purpose of fastening on a hollow-body wall.

15 Description of the Preferred Embodiments:

Referring now to the figures of the drawings in detail, it is seen that a retaining device includes two separate retaining shells which are produced in separate injection-molding

20 operations and can thus be produced by using straightforward molds, with a low outlay in terms of time and therefore at reduced cost. A first half-shell 1 shown in Fig. 1 has a central region with an inner contour 2 as well as two integrally formed latching cylinders 3 having a height which corresponds to that of an expandible shaped element 8 shown in Fig. 2. A latching opening 4 is located in the elevated inner

contour 2. A narrow border region 5 remains between a peripheral edge of the inner contour and a peripheral outer edge of the half-shell 1.

5 The expandible shaped element 8 according to Fig. 2 has material-free spaces 6, 7 with contours that are respectively slightly larger than that of the inner contour 2 and of a circumference of a latching cylinder 3 of the half-shell 1.

10 An outer contour of a second half-shell 9 corresponds to that of the first half-shell 1 and that of the expandible shaped element 8. The second half-shell 9 has the same construction on an outer surface which is visible in this case, and has a latching web 10 and two mushroom-shaped latching elements 11 (indicated by dashed lines in Fig. 3) on an inner surface.

15 Fig. 4 is a sectional view of two half-shells 1, 9 which are latched to one another and have the expandible shaped element 8 located on the inside, in the region of a mushroom-shaped latching element 11 and of a latching cylinder 3. Fig. 4 illustrates, by way of example, how the first half-shell 1 is retained on the second half-shell 9 by a latching connection to the latching cylinder 3. The mushroom-shaped latching element 11, in this case, is simultaneously arrested in an opening 13 in an inner wall 12 of a cavity. In this case, the two half-shells 1, 9 are disposed approximately parallel to

the inner wall 12 of the cavity. If the retaining device is positioned perpendicularly to the inner wall 12, the mushroom-shaped latching elements 11 are located on outer edges of one of the two half-shells 1 or 9 and extend in a direction from a  
5 wall surface thereof.

The configuration for separating, or separating off, cavities for the purposes of sealing and sound insulation, functions as is described below. The two half-shells 1, 9 which are  
90 illustrated, for example, in Figs. 1 and 2, are produced by injection molding corresponding to the cross section which is to be sealed, for example a cavity of a body of a motor vehicle. The corresponding shaped elements, which form essentially a contoured ring-like plate having the outer contour of the cross section which is to be sealed, are cut to size from expandible material.  
15

In an automated process, the three plates, namely the two half-shells 1, 9 and the shaped element 8, are laid one upon  
20 the other, latched to one another and, in this form, are positioned in the relevant cavity. During subsequent heating, the expandible shaped element 8, which fills merely a border region between the two half-shells 1, 9, expands in a predetermined direction, namely in an open gap between the two  
25 half-shells, in the direction of the adjacent inner wall 12. Expansion in the inward direction is prevented by the

integrally formed inner contour 2 and expansion in the transverse direction is prevented by virtue of the fact that material is not provided there.

DRAWN BY: DATE: 10/10/01  
SHEET NO. 1 OF 1

I claim:

1. A configuration for separating cavities for sealing or sound-proofing, comprising:

an expansible shaped element constructed as a contoured ring-like plate; and

a retaining device to be positioned in a cross-sectional region of a cavity for receiving said shaped element, said retaining device having two separately produced half-shells to be latched to one another at a distance from one another;

one of said half-shells having an inner contour;

said half-shells forming an outer peripheral border region therebetween in a latched state; and

said half-shells defining a free gap therebetween being open toward said border region, bounded inwardly by said inner contour and by said expansible shaped element and having a shape corresponding substantially to said shaped element.

2. The configuration according to claim 1, wherein said half-shells have inner surfaces, and latching devices are disposed on said inner surfaces for connecting said half-shells.

3. The configuration according to claim 2, wherein one of said latching devices is a mushroom-shaped latching element to be arrested in an opening formed in an inner wall of a cavity to be sealed.

4. The configuration according to claim 1, wherein said shaped element has material-free spaces in the vicinity of said latching devices.

5. The configuration according to claim 1, wherein said two half-shells are first and second half-shells, said first half-shell has said inner contour, said second half-shell has a region corresponding to said inner contour, and said latching devices are disposed in the vicinity of said inner contour and said region of said second half-shell.

6. The configuration according to claim 2, wherein said two half-shells are first and second half-shells, one of said latching devices is a latching cylinder disposed on said first half-shell and another of said latching devices is a mushroom-shaped latching element integrally formed on said second half-shell and on which said latching cylinder is to be latched.

7. The configuration according to claim 1, wherein said latching devices are integrally formed on an outer surface of

one of said half-shells for connection to an inner wall of a cavity to be separated off.

8. The configuration according to claim 1, wherein said latching devices are integrally formed on an outer border of one of said half-shells for connection to an inner wall of a cavity to be separated off.

9. The configuration according to claim 1, wherein said half-shells are formed of injection molded plastic.

10. The configuration according to claim 1, wherein said expandible shaped element is formed of a material expanding under the influence of heat toward an open side of said gap formed between said half-shells.

Abstract of the Disclosure:

A configuration for sealing or sound-proofing cavities, for example in the vicinity of a chassis or a body of a motor vehicle, includes two half-shells which are separately produced, which can be locked together and which, in an interlocked state, form a free, outwardly open ring-shaped gap in an outer, intermediate peripheral edge region. The ring-shaped gap is inwardly limited by an inner contour on one of the half-shells. An expansible element or molding shaped as a contoured annular washer has a form which substantially corresponds to that of the ring-shaped gap formed between the two half-shells on their outer wall. The configuration is material-saving and can be produced and mounted at low cost.

1/4

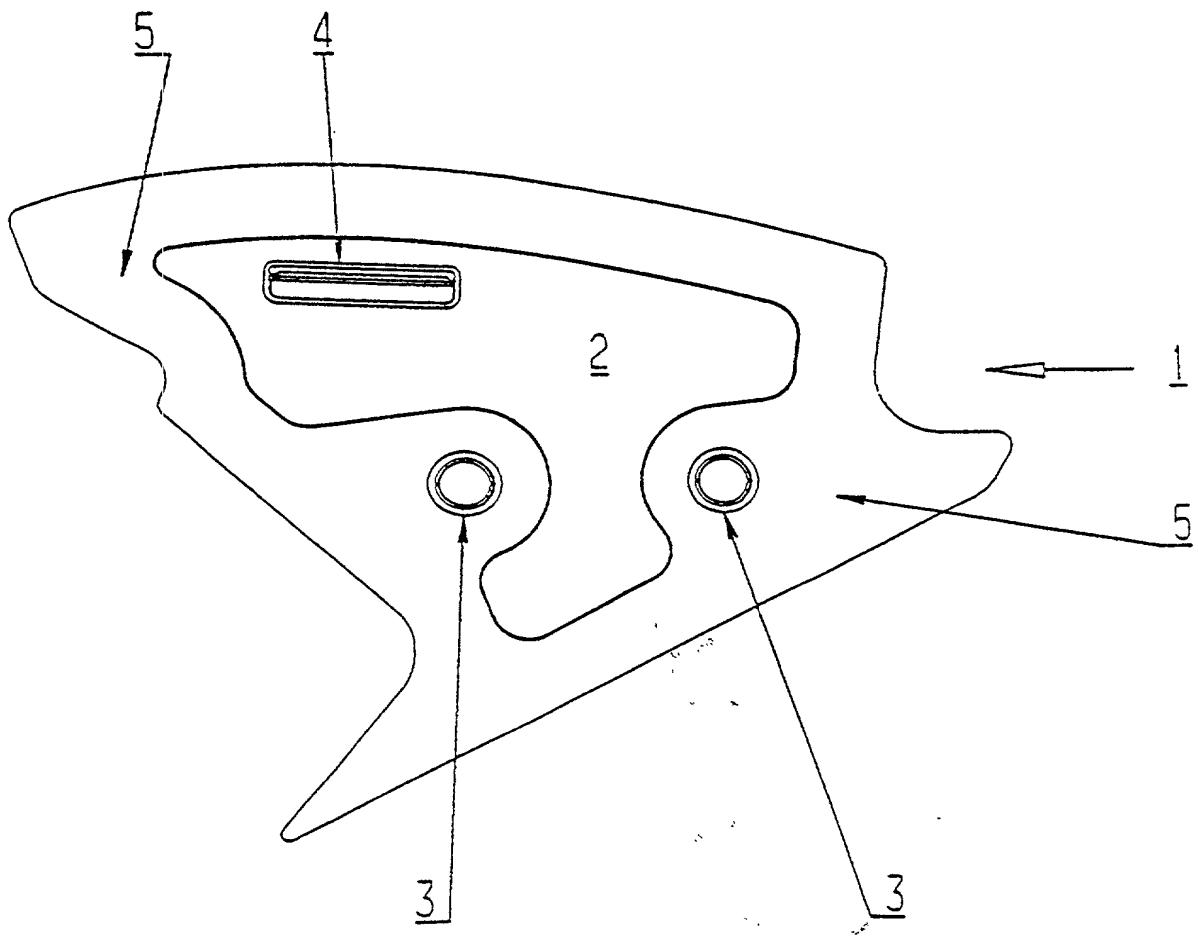


Fig. 1

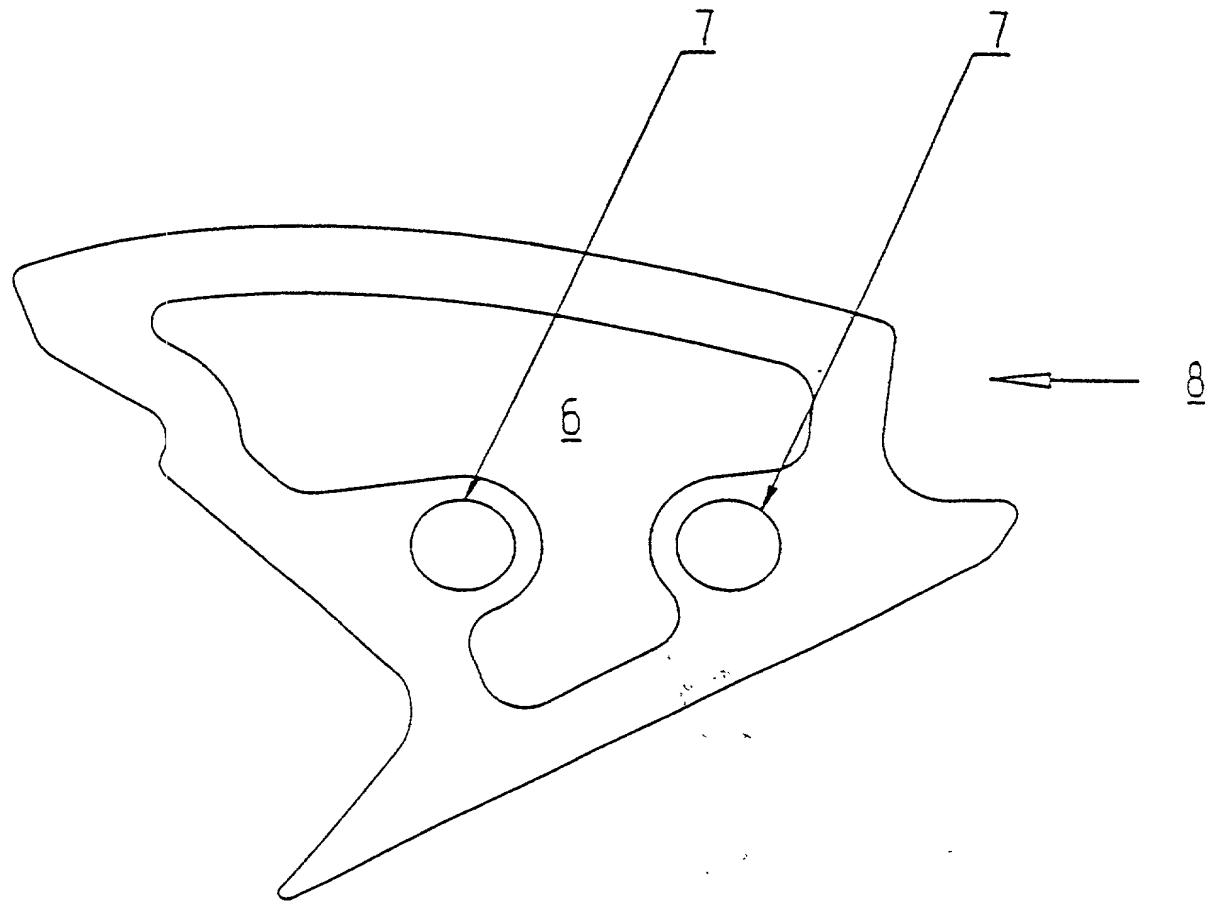


Fig. 2

3 / 4

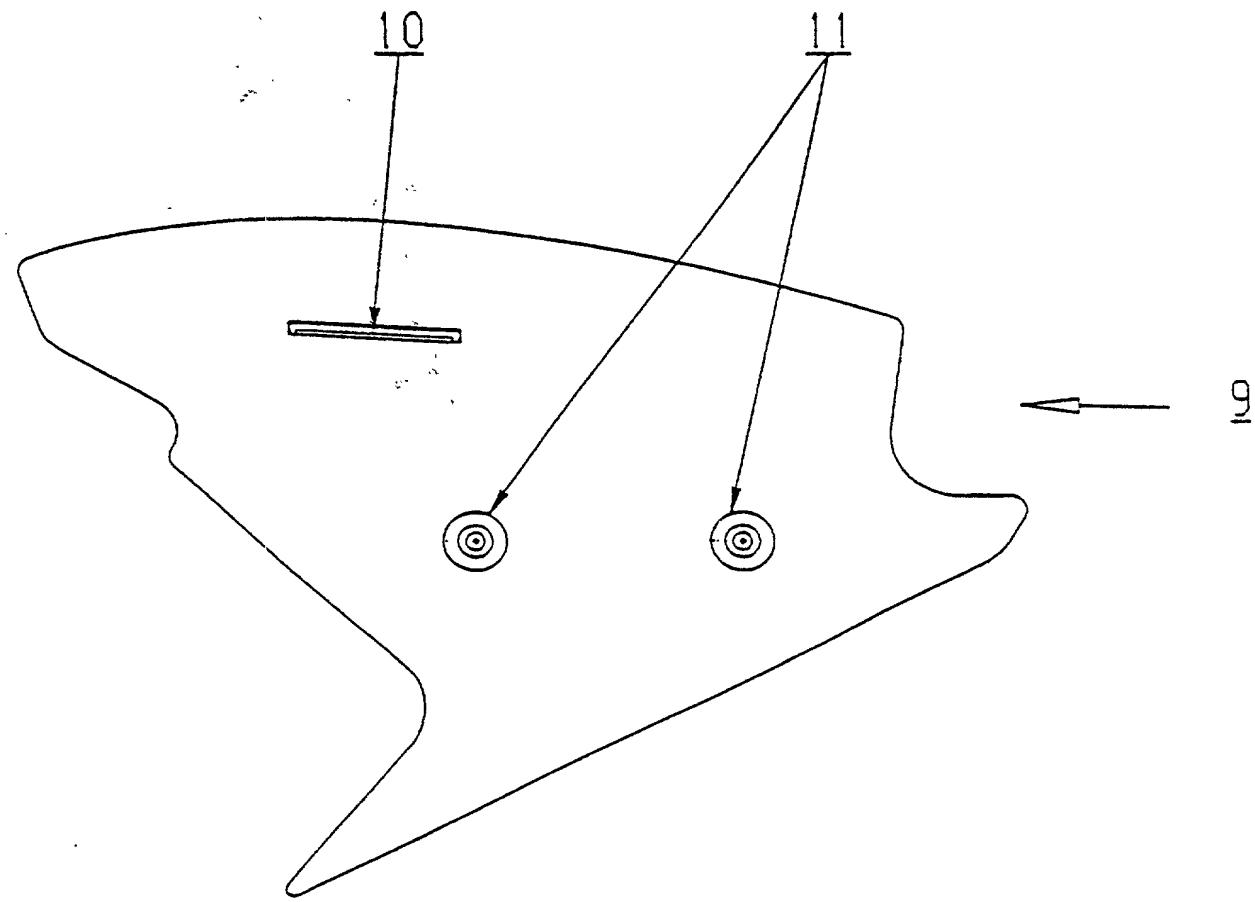


Fig. 3

1000 900 800 700 600 500 400 300 200 100

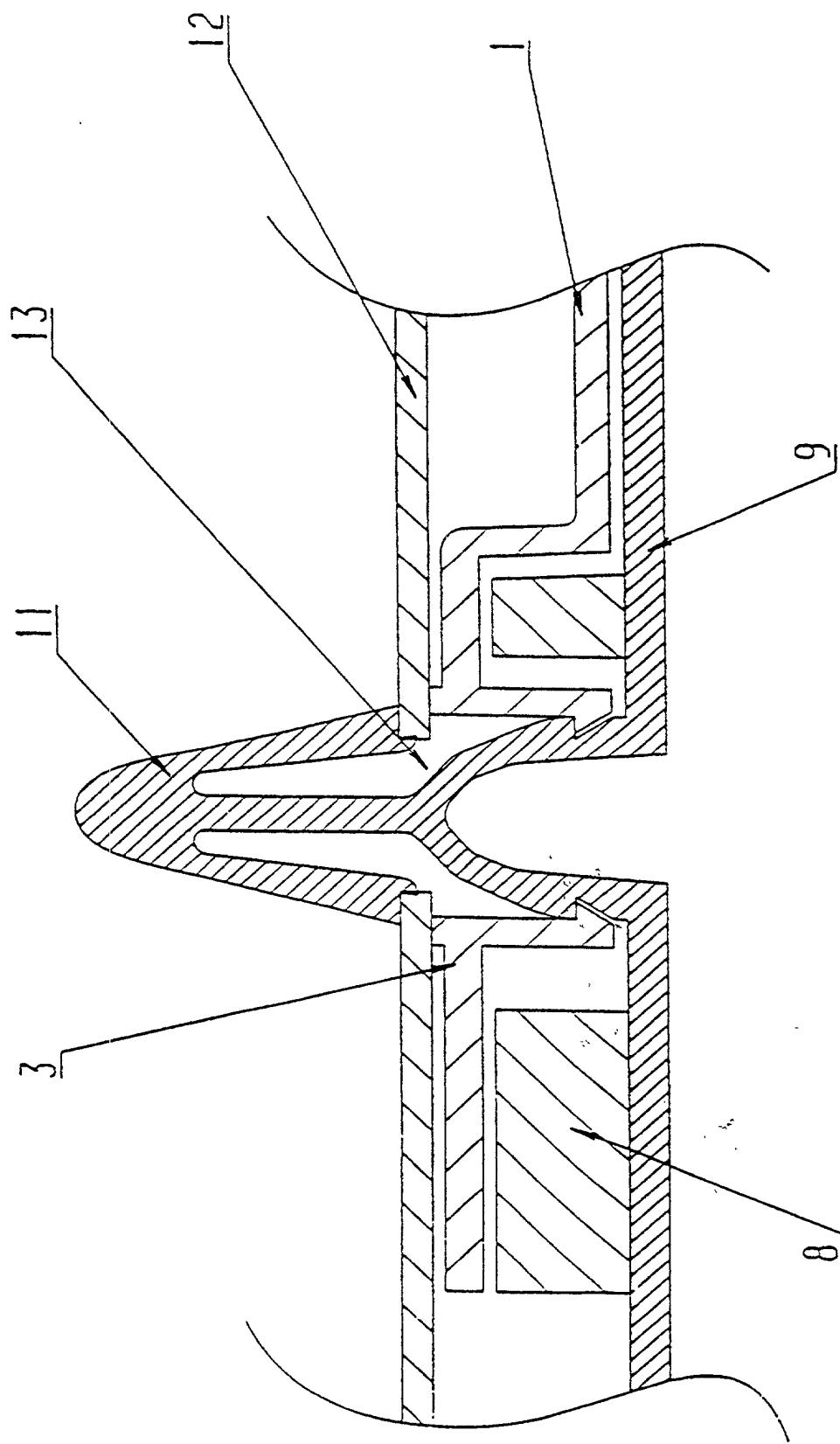


Fig. 4

**COMBINED DECLARATION AND POWER OF ATTORNEY  
IN ORIGINAL APPLICATION**

As a below named inventor, I hereby declare that: my residence, post office address and citizenship are as stated below next to my name; that I verily believe that I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled:

**CONFIGURATION FOR SEPARATING CAVITIES**

described and claimed in the specification bearing that title, that I understand the content of the specification, that I do not know and do not believe the same was ever known or used in the United States of America before my or our invention thereof, or patented or described in any printed publication in any country before my or our invention thereof or more than one year prior to this application, that the same was not in public use or on sale in the United States of America more than one year prior to this application, that the invention has not been patented or made the subject of an inventor's certificate issued before the date of this application in any country foreign to the United States of America on an application filed by me or my legal representatives or assigns more than twelve month prior to this application, that I acknowledge my duty to disclose information of which I am aware which is material to the examination of this application under 37 C.F.R. 1.56a, and that no application for patent or inventor's certificate of this invention has been filed earlier than the following in any country foreign to the United States prior to this application by me or my legal representatives or assigns:

German Application No. 197 56 834.3, filed December 19, 1997, the International Priority of which is claimed under 35 U.S.C. §119; and International Application No. PCT/DE98/03680, filed December 15, 1998, the Priority of which is claimed under 35 U.S.C. §120.

I hereby appoint the following attorney(s) and/or agent(s) to prosecute this application and to transact all business in the Patent and Trademark Office connected therewith:

HERBERT L. LERNER (Reg.No.20,435)  
LAURENCE A. GREENBERG (Reg.No.29,308)  
WERNER H. STEMER (Reg.No.34,956)  
RALPH E. LOCHER (Reg.No. 41,947)

Address all correspondence and telephone calls to:

LERNER AND GREENBERG, P.A.  
POST OFFICE BOX 2480  
HOLLYWOOD, FLORIDA 33022-2480  
TEL: (954) 925-1100  
FAX: (954) 925-1101

I hereby state that I have reviewed and understand the contents of the above-identified specification, including the claims, as amended by any amendment referred to above.

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

FULL NAME OF SOLE INVENTOR: UWE BÜNTE

INVENTOR'S SIGNATURE: \_\_\_\_\_

DATE: \_\_\_\_\_

Residence: BRAMSCHE, GERMANY

Country of Citizenship: GERMANY

Post Office Address: LERCHENWEG 4,  
D-49565 BRAMSCHE  
GERMANY

---